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## CENTRAL INTELLIGENCE AGENCY

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				25 <b>X</b> 1
COUNTRY	China	REPORT		
SUBJECT	Catalog of Communist Chinese Steel Products	DATE DISTR.	∠ 2 May 1957	
		NO. PAGES	1	
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DATE OF INFO.	·	REFERENCES		
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A catalog put out by the China National Metals Import Corporation with the title, Hot Rolled Steel Bars and Sections - Chinese Steel Products, lists the following items, with diagrams and specifications:

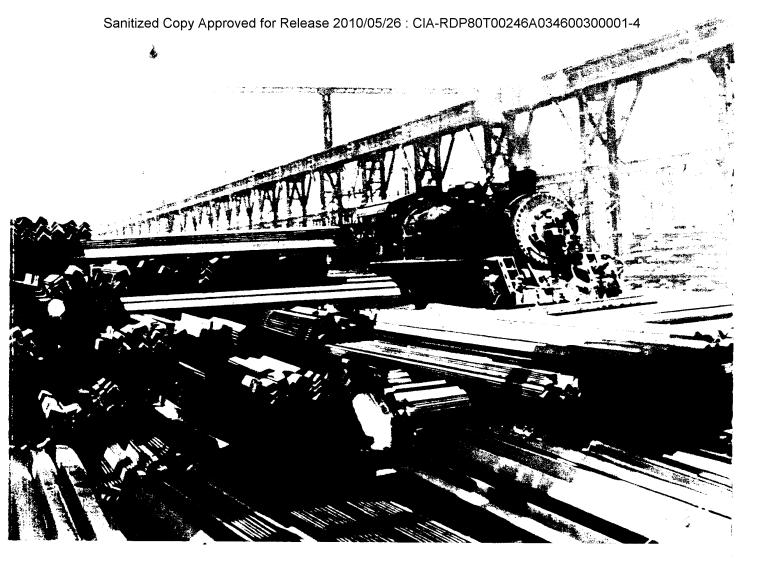
- Mild steel round bars, diameters 5.5 to 150 mm.
- Mild steel deformed round bars (concrete reinforcing), diameters 9 to 38 mm.
- c. Mild steel square bars, flange width 9 to 120 mm.
- Mild steel deformed square bars (concrete reinforcing), flange width 9 to 32 mm.
- Mild steel flat bars, width 25 to 127 mm.

- f. Mild steel equal angles, width of flange 25 to 200 mm.
- Mild steel unequal angles, width of long flange 60 to 200 mm., width of short flange 40 to 120 mm.
- Mild steel I-beams, height of beam 120 to 400 mm., width of flange 74 h. to 146 mm.
- i. Mild steel channels, height of channel 80 to 300 mm., length of flange 43 to 89 mm.
- Mild steel thin plates, thickness from 0.6 to 3.2 mm., widths from 610

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## 中國各种型鋼產品

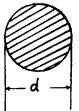
# HOT ROLLED STEEL BARS AND SECTIONS CHINESE STEEL PRODUCTS

## 中國五金進口公司經营

CHINA NATIONAL METALS IMPORT CORPORATION
IMPORT AND EXPORT

25X1

#### 五. 進 金 口 司



圓

Mild	Steel	Round	Rare
IVITILITY	V110001	KOUHU	111115

直 徑 (公厘)	斷面積(平方公厘)	重量(公斤/公尺)	長 度(公尺)	備註
Diameter mm.	Sectional Area mm <sup>2</sup>	Weight Kg/M.	Length M.	Remarks
5.5	23.75	0.1874	100-200	按捲供應 in Coil
6	28.27	0.2220	//	//
6.5	33.17	0.2604	//	//
8	50.25	0.3945	20-40	//
9	63.62	0.4990	5-10	
10	78.54	0.6170	//	
12	113.10	0.8880	//	
16	201.10	1.5800	//	
19	283.50	2.2300	//	
22	380.18	2.9800	//	
25	490.90	3.8500	//	
28	615.83	4.8340	4-9	
32	804.25	6.3100	//	
35	962.11	7.553	//	
<b>3</b> 6	1017.88	7.990	//	
38	1134.00	8.903	//	
40	1256.30	9.865	"	
44	1520.53	11.936	//	
45	1590.43	12.485	//	
50	1963.49	15.413	//	
55	2375.82	18.650	4 7	
60	2847.44	22.195	//	
65	3318.00	26.049	//	
70	3848.46	30.210	//	
75	4417.86	34.680	//	
80	5026.54	39.458	//	
85	5676.20	44.574	//	
90	6361.74	49.940	//	
100	7854.00	61.654	//	
110	9503.34	74.601	//	
120	11309.76	88.782	3-6	
125	12148.59	97.721	//	
130	13273.26	104.195	//	ì
140	15393.84	120.842	//	
150	17678.57	138.770	//	

直徑公差: 5.5-25公厘者士0.5公厘

28公厘及以上者士0.75公厘建 2.0公厘

長度公差: +75至+100公厘 品 質: 抗拉力38-47公斤/平方公厘 延仲率(短試樣)27-25%以上 8公厘以下及40公厘以上者祗保證化學成

6次度从下及 40 公庭公工和原公司。 份(%)。 炭0.09-0.22, 锰0.35-0.65, 砂痕跡 硫不大於0.055, 磷不大於0.050 定尺長度的訂貨, 須先行協議交貨時允許有10%的短 尺,但不短於2.5公尺。

Tolerance for Diameter:

5.5-25 mm.

+0.5 mm. 0.75 mm. to ±2.0 mm.

28 mm, and above ± 0.75 mm.
Tolerance for Length: +75 mm, up to +100 mm.
Quality: Ult. Tensile Strength: 38-47 kg./mm<sup>2</sup>
Elongation (L=5d): 27-25% min.
For Rounds with diameters under 8 mm.

and over 40 mm, only chemical composition is guaranteed, C 0.09-0.22% Mn 0.35-0.65% Si with trace S \leq 0.055% P. \leq 0.050% Exact length subject to prior arrangement, but delivery of 10% shorter pieces minimum 2.5 meters is allowed

meters is allowed

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四 竹 節 鋼

Mild Steel Deformed Round Bars (Concrete Reinforcing)

公稍尺寸 (公厘) Nominal Dimensions mm.		長 度(公尺) Length M.	備 靠 Remarks
<u>.</u> 9	0.50	510	
10	0.62	//	
12	0.89	"	
16	1.58	"	
19	2.25	"	
22	2.98	"	
25	3.85	"	
28	4.83	49	
32	6.31	"	
36	7.99	. "	
38	8.90	"	

質: 1.保證機械性能者:

抗拉力38-47公斤 / 平方公厘, 延伸率(短試樣)27-25%以上

或 2.保證化學性能者: (%) 炭0.09-0.22, 錳0.35-0.65, 矽痕跡, 硫不大於 0.055, 磷不大於0.050。 Tolerance for Weight: 9-10 mm: ±10%
12 mm. and above: ±6%

Quality guaranteed:

Mechanical Properties:

Ult. Tensile strength 38 47 kg/mm<sup>2</sup>
Elongation (L=5d): 27-25% min.

or alternatively

Chemical Composition (%)

C 0.09-0.22, Mn 0.35-0.65,

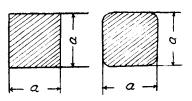
Si with trace,  $S \leq 0.055$ ,

 $P \le 0.050$ .

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#### 五 進 口 公 司





逸 寬(公厘)	斷而積(平方公厘)	重量(公斤/公尺)	長 度(公尺)	備常
Flange Width mm.	Sectional Area mm <sup>3</sup>	Weight Kg./M.	Length M.	Remarks
9	81	0.64	49	
12	144	1.13	. //	
16	256	2.01	//	!
19	361	2.83	//	
22	484	3.80	//	
25	625	4.91	//	
28	784	6.15	//	
32	1024	8.04	<i>"</i>	
38	1444	11.30	//	
40	1600	12.56	//	
44	1936	15.20	//	
45	2025	15.90	//	
50	2500	19.63	4—7	
55	3025	23.75	//	
60	3600	28.26	//	
65	4225	33.16	<i>"</i>	
70	4900	38.46	//	
75	5625	44.16	<i>"</i>	
85	7225	56.72	//	
90	8100	63.35	//	
100	10000	78.20	//	
115	13225	103.40	36	
120	14400	112.60	//	

邊寬公差:

9-25公厘者士 0.50 公厘, 28 公厘 及以上者生0.75公厘 多土2.0公厘

長度公差: +75至+100公厘

質: 抗拉力 38-47 公斤/平方公厘, 延伸率 (短試樣) 27-25%以上 邊寬在10公厘以上者祗保證化學成份(%): 炭 0.09--0.22, 锰0.35--0.65, 矽痕跡, 硫不大於 0.055,磷不大於0.050

定尺長度的訂貨,交貨時允許有10%的短尺,但不 短於2.5公尺。

Tolerance for Flange Width:

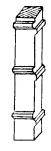
9-25 mm. 28 mm, and above ± 0.50 mm. ± 0.75 mm. to ± 2.0 mm.

Tolerance for Length: +75 mm, up to + 100 mm, Quality, Ult. Tensile Strength: 38-47 kg./mm<sup>2</sup> Elongation (L=5d): 27-25% min. For Squares with flange width above 40 mm. only chemical composition is

guaranteed: C 0.09-0.22%, Mn 0.35 - 0.65%

Si with trace

delivery of 10% shorter pieces 2.5 meters minimum is allowed,



#### 方 竹

Mild Steel Deformed Square Bars (Concrete Reinforcing)

公稱尺寸(公厘) Nominal Dimensions	重量(公斤/公尺)	長 度(公尺)	<b>₩</b> 2E
mm,	Weight Kg/M.	Length M.	Remarks
9	0.63	4 9	
10	0.78	//	
12	1.13	<i>II</i>	
16	2.01	"	
19	2.83	"	
22	3.80	"	
25	4.91	//	
28	6.15	//	
32	8.04	//	

重量公差: 9至 10 公厘者土 10% 12公厘及以上者士6%

質: 1.保證機械性能者:

抗拉力 38-47 公斤/平方公厘 延伸率 (短試樣) 27-25%以上

或 2.保證化學性能者: (%) 炭0.09-0.22, 錳0.35-0.65, 砂痕跡, 硫不大於0.055, 磷不大於0.050

Tolerance for Weight: 9-10 mm. ± 10%

12 mm, and above ± 6%

Quality guaranteed:

Mechanical Properties:

Ult. Tensile Strength: 38-47 Kg/mm3 Elongation (L=5 d): 27-25% min.

or alternatively

Chemical Composition (%)

C 0.09-0.22, Mn 0.35-0.65,

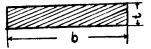
Si with trace  $S \leq 0.055$ ,

 $P \leq 0.050$ .

#### 中 進口公司經 五金

China National Metals Import Corporation Import and Export

### 扁 Mild Steel Flat Bars



寬 度(公厘)				厚			Į	<b>建</b>	(	公	厘)		Thick	ness n	nm.	
**** 1.1	4	5	6	7	8	9	10	12	14	16	18	20	22	25	30	32
Width mm.				Æ			1	Rt.	公斤	/公尺	,	Veigh	t Kg	/ <b>M</b>		_'
25	0.79	0.98	1.18	1.37	1.57	1.77	1.90	2.36								
30	0.94	1.18	1.41	1.65	1.88	2.12	2.36	2.88	3.30	3.34		5.4	6			
32	_		1.51													
35	1.10	1.37	1.65	1.92	2.20			3.30	3.85	4.40	4.65	5	6.0	4		
	_		1.79			2.95			İ							
40	1.26	1.57	1.88	2.20	2.51		3.13	3.77	4.40	5.02	5.65	6.28	6.9	1,		
45	1.41	1.77	2.12	2.47	2.83			4.24	4.95	5.65	6.36	7.07	7.7	8.78	3	
50	1.57	1.96	2.36	2.75	3.14	3.51	3.92	4.71	5.50	6.28	7.07	7.85	8.64	9.81		
55		2.16	2.59	3.10	3.50	3.89		5.18	6.05	6.91	7.77	8.64				
60		2.36	2.83	3.30	3.80	4.24	4.71	5.65	6.59	7.54	8.48	9.42	10.36	11.77	,	
65	_	2.55	3.06	3.57	4.10	4.58	5.09	6.12	7.15	8.16	9.19	10.21				
70				3.84	4.40	4.94	5.48	6.59	7.70	8.79	9.89	10.21				
75		2.95	3.55	4.12	4.70	5.30	5.89	7.07	8.24	9.42	10.60	11.78	12.95	14.72		
80	_			4.37	5.05	5.65	6.26	7.52	8.80	10.03	10.62	12.48				
85								ĺ		10.70	12.01					
90	_						7.05	8.46	9.90			14.04	15.50	17.55		
100					5.30		7.85	9.42	10.99	12.56	14.13	15.70	17.27	19.60	23.55	25.00
120							9.40	1								
127													****			31.90

寬度公差: ±2% 厚度公差: 自40至16公厘者±2%, 16公厘以上者+2%

扁鋼應製成條形 其長度:每公尺重19公斤以下者: 自3至9公尺 每公尺重19公斤以上者:

自3至7公尺

品質: 1.保證機械性能者:

11: 1.保証機械性能者: 抗拉力 38-47 公斤/平方公厘, 延伸率(短試樣)27-25%以上 或 2.保證化學成份者: (%) A. 平爐鋼: 炭0.09-0.22, 錳0.35-0.65 矽痕跡, 硫不大於0.055, 磷不大於0.050 B. 轉爐號: 炭不大於0.12, 錳0.25~0.55, 矽痕跡, 硫不大於 0.065.

-4%0

矽痕跡,硫不大於 0.065, 磷不大於0.085 空白格中的尺寸如訂貨者需要可以協議。

Tolerance for Width: ± 2%

Tolerance for Thickness:
from to 16 mm, +2%
+2% 16 mm and above +2%

Flats are in shape of bars with lengths as follows: under 19kg/M from 3—9 meters over 19kg/M from 3—7 meters

Quality guaranteed:
Mechanical Properties:

Ult. Tensile Strength: 38-47 kg/mm2 Elongation (L=5d) 27-25% min.

or alternatively Chemical Composition (%):

(a) Open-hearth process: C 0.09-0.22 Mn 0.35-0.65 Si with trace  $S \leq 0.055$ ,  $P \leq 0.050$ 

(b) Bessemer Process C 0.12 Mn 0.25-0.55

Si with trace,  $S \leq 0.065$ ,  $P \leq 0.095$ Requirements for dimensions not included in the above table subject to prior arrangement.

## 中國五金進口公司經營

## 等邊角鋼 Mild Steel Equal Angles

b-邊寬 Width of Flange

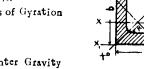
「x」,「xo,「yo, 慣性牛徑 Radius of Gyration

d-選厚 Thickness of Flange R-內面圓弧字徑 Radius of Root

Z。--重心距離

r- 邊端圓弧牛徑 Radius of Toe I- 慣性矩 Moment of Incrtia

Distance of Center Gravity



<b>介鋼號數</b>		Size	(公) mm.		裁而而错	每直線公尺	, X-	- X	Xo-	- X <sub>o</sub>	Y <sub>o</sub>	- Y <sub>o</sub>	<b>x</b> <sub>1</sub> _ <b>x</b> <sub>1</sub>	
Section					(公分") Section	惠 (公斤) Weigh <b>t</b>	I x	1 x	Ixo	r x o	Iyo	r <sub>y o</sub>	Ixl	z o
No.	b	d	R	r	al area	per M Kg.	cm4	cm.	Max.		Min.	Min.	1	cm.
2.5	25	3	3.5	1.2	1.43	1.12	0.80	0.75	1.28	0.95	0.32	0.47	1.56	0.7
		4			1.86	1.46	1.02	0.74	1.63	0.94	0.41	0.47	2.12	0.7
3	30	4	4.5	1.5	2.27	1.78	1.82	0.90	2.90	1.13	0.75	0.58	3.62	0.8
3.5	35	4 5	4.5	1.5	2.67 3.28	2.10 2.57	3.02 3.61	1.06		1.34 1.32	1.27 1.51	0.69 0.68	5.74 7.23	1.0
4	40	4 5 6	5.0	1.7	3.08 3.79 4.48	2.42 2.97 3.52	4.60 5.54 6.41	1.22 1.21 1.20	7.26 8.75 10.10		1.93 2.34 2.70	0.79 0.78 0.78	8.53 10.70 13.00	1.1 1.1 1.2
4.5	45	4 5 6	5.0	1.7	3.48 4.29 5.08	2.73 3.37 3.99	6.60 8.00 9.29	1.38 1.37 1.35	10.50 12.70 14.80	1.74 1.72 1.71	2.68 3.26 3.78	0.88 0.87 0.86	12.10 15.30 18.40	1.2 1.3 1.3
5	50	5 6	5.5	1.8	4.80 5.69	3.77 4.47	11.2 13.1	1.53 1.52	17.8 20.7	1.92 1.91	4.61 5.39	0.98 0.97	20.9	1.4
6	60	5 6 8	6.5	2.2	5.82 6.91 9.03	4.57 5.42 7.09	19.9 23.3 29.6	1.85 1.84 1.81		2.32 2.31 2.28	8.29 9.76 12.4	1.19 1.19 1.17	35.9 43.3 58.2	1.6 1.7 1.7
6.5	65	6 8 10	8.0	2.7	7.55 9.87 12.10	5.93 7.75 9.51	29.8 38.1 45.4	1.98 1.96 1.94	47.2 60.3 72.0	2.50 2.48 2.44	15.8	1.28 1.27 1.25	54.8 73.7 92.9	1.8 1.9 1.9
7.5	75	6 8 10 12	9.0	3.0	8.78 11.50 14.10 16.70	6.89 9.03 11.10 13.10	46.7 60.1 72.2 83.3	2.31 2.28 2.26 2.24	73.3 94.9 114 132			1.47	83.9 113 142 172	2.0 2.1 2.2 2.3
8	80	6 8 10	9.0	3.0	9.38 12.3 15.1	9.66	57.0 73.3 88.4	2.47 2.44 2.42	90 116 140		23.5 30.3 36.5	1.57	102 137 172	2·19 2·2 2·3

有鋼號 數	尺		(公)	重)	被面面積	每直線公尺	Χ-		х о -	·X <sub>o</sub>		- Y <sub>o</sub>	x <sub>1</sub> -x <sub>1</sub>	7
Section					Section-	重量(公斤) Weigh <b>t</b>	I <sub>x</sub>	r	Ixo	r x o	I <sub>yo</sub>	r y o	I <sub>x</sub> 1	z <sub>o</sub>
No.	Ъ	đ	R	r	al area cm <sup>3</sup>	ler M. kg.			max.	max,	min.	min,		cm.
				: I	i		cm4	cm.	cm4	cm.	cm4	cm.	cm4	
		- 8	Ī		14.0	11.0	106	2.76	168	3.46	43.6	1.77	194	2.51
_		10		3.7	17.2	13.5	128	2.74	204	3.44	53.1	1.76	244	2.59
9	90	12	11	3.7	20.4	16.0	149	2.71	237	3.41	61.7		294	2.67
		14	į		23.4	18.4	169	2.69	267	3.38	71.9	1.75	345	2.74
		8	1	İ	15.6	12.3	147	3.07	233	3.87	61.0	1.98	265	2.75
		10	Ì		19.2	15.1	179	3.05	284	3.85	74.9	1.97	333	2.83
10	100	12	12	4.0	22.8	17.9	209	3.03	331	3.81	87.6	1.96	402	2.91
		14			26.3	20.6	237	3.01	375	3.78	99.1	1.95	472	2.99
		16		1	29.7	23.3	265	2.99	416	3.75	113	1.95	542	3.06
,		. 10	-		23.3	18.3	316	3.63	503	4.64	130_	2.36	575	3.33
10	100	12	Ì.,	4.3	27.6	21.7	371	3.66	530	4.62	153	2.35	693	3.41
12	120	14	13	4.0	31.9	25.1	423	3.64	671	4.53	174	2.34	811	3.49
		16		,	36.1	28.4	474	3.62	749	4.56	199	2.34	931	3.56
		10	1	1	25.3	19.8	406	4.01	646	5.05	166	2.56	730	3.58
	1.20	12	13	4.3	30.0	23.6	477	3.99	759	5.03	196	2.55	_880_	3.66
13	130	14	13	7	34.7	27.3	545	3.96	886	5.00	223_	2.54	1030	3.74
	1	16		į	39.3	30.9	608	3.93	967	4.96	249	2.52	1182	3.82
		12	1		34.9	27.4	745	4.62	1186	5.83	305	2.98	1347	4.15
	Ì	14	-	i	40.4	31.7	857	4.60	1358	5.80	356	2.97	1577	4.22
15	150	16	15	5.0	45.8	36.0	961	4.58	1522	5.77	399	2.95	1808	4.30
	ł	18	-	1	51.1	40.1	1060	4.56	1679	5.73	440	2.94	2041	4.38
		20	ļ		55.4	44.3	1154	4.52	1830	5.70	478	2.91	2275	4.46
		16	_		62.0	48.7	2355	6.17	3755	7.79	954	3.93	4264	_5.55
		18	1		69.3	54.4	2619	6.15	4165	7.77	1074	3.93	4808	_5.62
20	200	20	18	6.0	76.5	60.1	2868	6.13	4560	7.74	1175_	3.92	5355	5.70
		24			90.8	71.3	3349	6.07	5313	7.66	1384	3.90	6456	5.85
		30	1		111.5	88.3	3999	5.96	6373	7.49	1685	3.87	8093	6.03

- 般供應 4003-9000 公厘 長度: 號數 2・5-4 自 4 至 19 公尺 4・5-8 自 4 至 12 公尺 9・以上 自 4 至 19 公尺 定尺長度之允許偏差: 4 公尺以下+50 公厘 4 公尺以上+100公厘 遼電及邊厚公差: 角銅號數 邊電公差(公厘) 邊厚公差(公厘)

2.5-4.5 ±1.5 ±0.7 5-9 ±2.0 ±1.2 10以上 ±4.0 ±1.5

品質: 抗抗力 38-47 公斤/平方公厘 延伸率 (短試樣) 27~25%以上 定尺長度的訂貨, 須先行協議, 交貨時允許有 10% 的短尺, 但不短於2.5 公尺 Normal Length: 4000-9000 mm. Length: Section No. 2.5-4 from 4 up to 19 meters 4.5-8 from 4 up to 12 meters 9 above from 4 up to 19 meters Tolerance for Exact length: under 4 M. +50 mm.
over 4 M. +100 mm.
Tolerance for Width and Thickness of the Flange: Width(mm) Thickness (mm) Section No. 2.5-4.5  $\pm 0.7$ +1.5±1.2 ±1.5 土2.0 5 - 9 Above 10

Quality: Ult. Tensile Strength 38-47 kg/mm<sup>2</sup>
Elongation (L-5d) 27-25%, min.
Exact length subject to prior arrangement, but delivery of 10% shorter pieces minimum 2.5 meters is allowed.

## 中國五金進口公司經營

### 不等邊角鋼

Mild Steel Unequal Angles

B-長邊寬度Width of long Flange

b-短邊寬度Width of short Flange

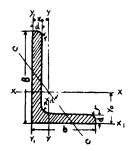
d - 邊 厚 Thickness of Flange

R-內面圓弧牛徑 Radius of Root

r-邊端圓弧牛徑 Radius of Toe

I-慣性矩 Moment of Inertia

r Min. r x, r 類性半径 Radius of Gyration



角鋼號數	7	そす Siz		(厘)		裁面面 積	每直線 公尺重		- x	<b>Y</b> -	- <b>Y</b>	X , -	_ X <sub>1</sub>	Y	Y 1		c – c	3
Section No.	В	ь	đ	R	r	公分 <sup>2</sup> Section- al area cm <sup>2</sup>	量(公斤) Wt. Per M. kg.	x	r x	I y	r y	•		I y <sub>1</sub> Min.		Min.		tan.
<i>E</i> / 4		40	6			5.72	4.49	20.3	1.88	7.20	1.12	43.1	2.0	13.1	1.01	4.20	0.86	0.430
6/4	60	40	8	7.0	2.3	7.44	5.84	25.8	1.86	9.04	1.10	<b>57.</b> 9	2.08	17.9	1.09	5.39	0.85	0.420
			6			7.25	5.69	41.0	2.37	14.6	1.42	84.0	2.44	25.3	1.21	8.48	1.08	0.434
7.5/5	75	50	8	8.0	2.7	9.47	7.43	52.4	2.35	18.6	1.40	113	2.52	34.3	1.29	10.9	1.07	0.428
			10			11.6	9.11	63.0	2.33	22.1	1.38	141	2.60	43.7	1.36	13.2	1.07	0.423
			6			<b>8.7</b> 8	6.90	72.4	2.87	26.0	1.72	145	2.88	43.4	1.41	14.7	1.30	0.437
9/6	90	60	8	9	3	11.5	9.08	93.2	2.85	33.2	1.70	194	2.96	58.6	1.49	19.3	1.29	0.433
			10			14.1	11.10	113	2.82	39.8	1.68	244	3.05	74.4	1.56	23.5	1.29	0.429
10/7.5	100	75	8	10	3.3	13.5	10.6	135	3.16	65.0	2.19	266	3.11	113	1.88	35.4	1.62	0.548
			10	_		16.7	13.1	163	3.13	78.5	2.17	333	3.20	143	1.96	42-6	1.60	0.545
			8			17.2	13.5	297	4.15	118	2.62	583	4.08	195	2.11	66.5	1.97	0.471
13/9	130	90	10	12	4.0	21.3	16.7	362	4.12	143	2.59	731	4.16	245	2.19	81.4	1.95	0.469
			12		_	25.2	19.8	424	4.10	167	2.57	879	4.25	297	2.27	94.8	1.94	0.467
			14			29.1	22.8	484	4.08	189	2.55	1028	4.33	349	2.35	109	1.93	0.464

角鋼號數	人	[号 Siz		厘) nm.		截面面	每直線 公尺重 (公斤)		X	Υ-	- <b>Y</b>	х ј -	X 1	Y 1	_Y 1		v –	c
Section	В	ь	d	R		Section-	量(公斤) Wt Per M. kg.	I x		-		1		Min.		Min.		tan∝
			10			24.3	19.1	<b>5</b> 5 <b>7</b>	4.78	201	2.87	1120	4.81	335	2.35	115	2.18	0.439
			12				22.6	655	4.76	235	2.85	13 17	4.90	405	2.43	137	2.18	0.437
15/10	150	100	14		4.3	33.3	26.2	7.19	4.73	<b>2</b> 67	2.83	1575	4.98	476	2.51	156	2.16	0.434
			16	i		37.7	29.6	839	4.71	297	2.81	1804	5.06	549	2.59	175	2.15	0.430
			12			37.3	29.2	1546	6.45	428	3.39	3188	6.64	696	2.68	259	2.64	0.364
20/12	200	120	14	14	4.7	43.2	33.9	1776	6.42	489	3.36	3725	6-72	818	2.76	295	2.61	0.362
			16			49.0	38.4	1997	6.38	517	3.34	4264	6.80	941	2.84	331	2.60	0.360

邊寬及邊厚公差 Tolerance on Width and Thickness of the Flange.

戶 鋼 號 數 Section No.	邊寬公差(公厘) Tolerance for Width mm.	邊厚公差 (公厘) Tolerance for Thickness mm,
6/4 - 9/6	± 1.5	+ 0.5 - 0.7
10/7.5-15/10	± 2.0	± 0.8
20/12	± 4.0	± 1.0

長度:

號數 6 / 4 - 9 / 6 自 4 至12公尺 /// 10 / 7 • 5 - 15 / 10 自 4 至19公尺 /// 20 / 12 自 6 至19公尺

一般供應4000至9000公厘

定尺長度之允許偏差: 4 公尺及以下者+50公厘 4 公尺以上+100公厘

品質: 抗拉力38-47公斤/平方公厘

延伸率 (短試樣) 27-25%以上

定尺長度的訂貨須先行協議,交貨時允許有10%的短尺,但不短於 2.5 公尺

Length:

Section No.:

6/4-9/6 from 4-12 meters 10/7.5-15/10 from 4-19 # 20/12 from 6-19 #

Normal Length: 4000-9000 mm.

Tolerance for Exact length:

up to 4 meters + 50 mm.

over 4 meters + 100 mm.

Quality: Ult. Tensile strength 38-47 kg/mm<sup>2</sup>

Elongation (L=5 d): 27-25%min.

Exact length subject to prior arrangement but delivery of 10% shorter pieces. 2.5 meters minimum is allowed.

#### 五金 進 司 口

#### I 字

#### Mild Steel I-Beams

h-A Height of Beam

b-翼寬 Width of Flange

d-腹厚 Thickness of Web 1-翼平均厚度

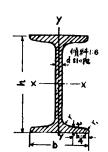
r-内弧华徑 Radius of Root

r<sub>1</sub>-端弧牛徑 Radius of Toe

I-慣性矩 Moment of Inertia w-斷面模數 Section Modulus

i-慣性半徑 Radius of Gyration

Average Flange Thickness S-华斯面之靜力矩 Static Moment of Notice of Root



工 字 鋼 號 數		尺 <b>D</b>	寸 i mensi	(公 ons m			斷面積 (公分²)	每公尺重量(公斤)		Х -	- X			Y —	Y
Section No.	h	ь	d	t	r	r 1	Section- al Area cm <sup>2</sup>	Wt. Kg/M.	I x cm4	w cm <sup>3</sup>	i x cm.	Ix:Sx	I y	w <sub>y</sub> cm <sup>3</sup>	i y
12	120	74	5.0	8.4	7.0	3.5	17.8	14.0	436	72.7	4.95	10.3	46.9	12.7	1.62
a. 20	200	100	7.0	11.4	9.0	4.5	35.5	27.9	2370	237	8.15	17.2	158	31.5	2.12
ъ	200	102	9.0	11.4	9.0	4.5	39.5	31.1	2500	250	7.96	16.9	169	33.1	2.06
a	300	126	9.0	14.4	11.0	5.5	61.2	48.0	8950	5 <b>97</b>	12.1	25.7	400	63.5	2.55
30 b	300	128	11.0	14.4	11.0	5.5	67.2	52.7	9400	627	11.8	25.4	422	65.9	2.50
c	300	130	13.0	14.4	11.0	5.5	73.4	5 <b>7.</b> 4	9850	657	11.6	25.0	445	68.5	2.46
a	400	142	10.5	16.5	12.5	6.3	86.1	67.6	21720	1090	15.9	34.1	660	93.2	2.77
40 b	400	144	12.5	16.5	12.5	6.3	94.1	73.8	22780	1140	15.6	33.6	692	96.2	2.71
c	400	146	14.5	16.5	12.5	6.3	102	80.1	23850	1190	15.2	33.2	727	99.6	2.65

字 鉚 號 數 Section No		翼 寬 Flange Width	腹 厚 Web Thickness
12	± 2.0	+ 1.0 1.5	+ 0.40 - 0.60
20, 30	± 3.0	+ 1.7 - 2.3	+ 0.50 - 1.00
40	± 4.0	+ 2.2 - 3.0	+ 0.7 - 1.2

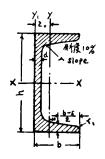
長度: 6000-19000公厘

一般長度為 6000-9000公厘 品質: 抗拉力38-47公斤/平方公厘 延伸率(短試樣)27-25%以上

Length: 6000-19000 mm.

Normal length: 6000-9000 mm. Quality: Ult. Tensile Strength: 38-47 kg/mm<sup>2</sup> Elongation (L=5d) 27-25% min.

- 10 ---



#### 槽 鋿

#### Mild Steel Channels

h —高度 Height of Channel b —腿長 Length of Flange d —腹厚 Thickness of Web t — 平均腿厚 Average Flange Thickness

r — 內弧半徑 Radius of Root r<sub>1</sub> —端弧半徑 Radius of Toe

I -慣性矩 Moment of Inertia w - 斷面模數 Section Modulus i - 慣性半徑Radius of Gyration

y-y及y1-Y1兩軸線間之距離 Zo-Distance between the Axis y-y and  $y_1-y_1$ 

槽鋼號數		尺 Din	iensi (	(公) ons r			斷面面積 (公分2)	每公尺重 量(公斤)	x	:	x	Y	- 3	ζ	Y <sub>1</sub> -Y <sub>1</sub>	Z <sub>0</sub>
Section No.	h	b	d	t	ſ	r <sub>1</sub>	Section - al Area cm <sup>2</sup>	Wt. kg/M.	w x	I x cm4	i x cm	w y	I <sub>y</sub> cm4	i <sub>y</sub> cm.	I y <sub>1</sub> cm <sup>4</sup>	cm
8	80	43	5.0	8.0	8.0	4.00	10.24	8.04	25.3	101.3	3.15	5.79	16.6	1.27		
10	100	48	5.3	8.5	8.5	4.25	12.74	10.00	39.7	198.3	3.95		25.6		·	
12	120	53	5.5	9.0	9.0	4.50	15.36	12.06	57.7	346.3	4.75					l —
a	140	58	6.0	9.5	9.5	4.75	18.51	14.53	80.5	563.7	5.52					
14 b	140	60	8.0	9.5	9.5	4.75	21.31	16.73	87.1		5.35		-		120.6	_
16 a	160	63		10.0						866.2	6.28					
10 Р	160	65	8.5	10.0	10.0	5.00	25.15			934.5					160.8	
18 a	180	68	l 1	10.5						1272.7					189.7	
10 Ь	180	70		10.5						1369.9					210.1	
20 a	200			11.0						1780.4					268.4	
20 в	200			11.0			·			1913.7						
a	240			12.0						3052.2						
24 b	240			12.0			1			3282.6 3513.0				·		-
C	240		11.0				-			6047.9					·	
a	300			13.5						6497.9		44.03		_		
30 b	300		11.5	13.5			1				11.15					

度: 6至19公尺,一般供應者爲6至9公尺 長

長度公差: 長6公尺及以下者: +50公厘 長6公尺以上者: +100公厘 品 質: 抗拉力38-47公斤/平方公厘 延伸率(短試樣)27-25%以上

Length: 6-19 meters Normal length: 6-9 meters Tolerance for Length:

6 meters and below: +50 mm. above 6 meters: +100 mm.

Quality: Ult. Tensile Strength, 38-47 kg/mm<sup>2</sup> Elongation (L=5 d): 27-25% min.

尺寸公差: (公厘) Tolerance for Dimensions mm.								
槽 鍋 號 數 Section No.	高 Height	腿 長 Length of Flange	腹  厚 Web Thickness					
8	±1 · 5	±1 • 2	+ 0 • 3 - 0 • 5					
10-14	±2 · 0	±1 • 5	+ 0 • 40 - 0 • 60					
16 – 18	± 2 · 0	±2 · 0	+ 0 • 50 - 0 • 70					
20-30	± 3 · 0	± 2 • 0	+ 0 • 50 - 0 • 90					

#### 中 五 金 進 口公司

China National Metals Import Corporation Import and Export

#### 鋼 板 Mild Steel Thin Plates

厚度(公厘) Thickness	寬度(公厘) Width	長 度(公厘) Length	重 量 (公斤/張)	公 差 Tolerance on:					
m/m	m/m	m/m	Weight Kg/she <b>et</b>	厚度(公厘) Thickness m/m	寬度(公厘) Width m/m	長度(公厘) Length m/m			
0.6	750	1830	6.588	±0.08	+ 6	+15			
1.0	610	1550	7.564	±0.12	//	//			
"	710	1530	8.090	"	//	"			
//	750	1830	10.980	"	//	"			
"	900	1800	12.960	//	+10	"			
1.1	710	1530	9.550	"	+ 6	"			
//	900	1800	14.250	"	+10	//			
1.2	610	1830	10.720	±0.13	+ 6	"			
	710	1530	10.420	"	//	"			
//	750	1830	13.176	"	//				
//	900	1800	15.570	"	+10	"			
1.3	710	1530	11.330	"	+ 6	//			
//	900	1800	16.820	"	+10	//			
1.4	710	1530	12.170	±0.15	+ 6	//			
//	900	1800	18.150	"	+10	//			
1.5	610	1830	13.020	"	+ 6	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			
	710	1530	13.460	"	//				
	750	1500	13.340	"	//	+10			
"	900	1800	19.450	"	+10	+15			
1.7	610	1830	15.182	±0.16	+ 6	//			
1.75	710	1530	15.200	"	//	//			
//	900	1800	22.620	"	+10	//			
2.0	610	1530	14.933	±0.18	+ 6	"			
//	710	"	17.380	"	//	//			
	750	1500	17.950	"	//	+10			
"	900	1800	25.920	"	+10	+15			
2.3	610	1320	14.816	±0.20	+ 6	+10			
2.5	750	1400		"	"				
2.6	610	1170	14.845	"	//				
3	"	1020	14.933	±0.22	"				
//	750	1150		"	"				
3.2	610	950	14.835	±0.25					

薄鋼板的化學成份: 炭0.09-0.22%, 錳0.35-0.65% 磷不大於0.050%, 硫不大於0.055% 薄鋼板之重量:

每平方公尺每一公厘厚按8 K G 計算。

Chemical Composition:

Mn 0.35-0.65%

C 0.09-0.22%P  $\leq 0.050\%$ Calculated weight:  $S \leq 0.055\%$ 

One square meter with thickness of 1 m/m weighing 8 kilos.

